

# ROYAL RING RUNNING IN SCHEDULE

STEP	SPINDLE SPEED	TRAVELER CHANGE DURATION <sup>(1)</sup>	TRAVELER NUMBER	NOTES
I	90%	1 DOFF	1 OR 2 NUMBERS LIGHTER THAN NORMAL	CLEAN RINGS <sup>(2)</sup>
	90%	12 HOURS	NORMAL TRAVELER	
II	95%	24 HOURS	NORMAL TRAVELER	TRAVELER INSPECTION <sup>(3)</sup>
	95%	48 HOURS	NORMAL TRAVELER	
	95%	72 HOURS	NORMAL TRAVELER	
III	100%	72 HOURS <sup>(4)</sup>	NORMAL TRAVELER	TRAVELER INSPECTION <sup>(3)</sup>
	100%	120 HOURS <sup>(5)</sup>	NORMAL TRAVELER	

**NOTE: ALWAYS USE CARTER TRAVELERS ON CARTER RINGS.**

#### IMPORTANT NOTES

- <sup>(1)</sup> The traveler change must be done with half full bobbins (not with empty bobbins).
- <sup>(2)</sup> Clean rings with a dry cotton cloth to remove dust accumulation.
- <sup>(3)</sup> If the % of burnt traveler is more than 5%, then the last traveler change duration is to be repeated until % of burnt traveler is less than 5%.
- <sup>(4)</sup> From this step and after every traveler change (during normal production) the speed should be reduced at 90% of final speed for the first 30 minutes. This procedure will increase traveler life.
- <sup>(5)</sup> From this step, if the % of burnt traveler is less than 5%, traveler replacement cycle can be extended until full change cycle is obtained.

